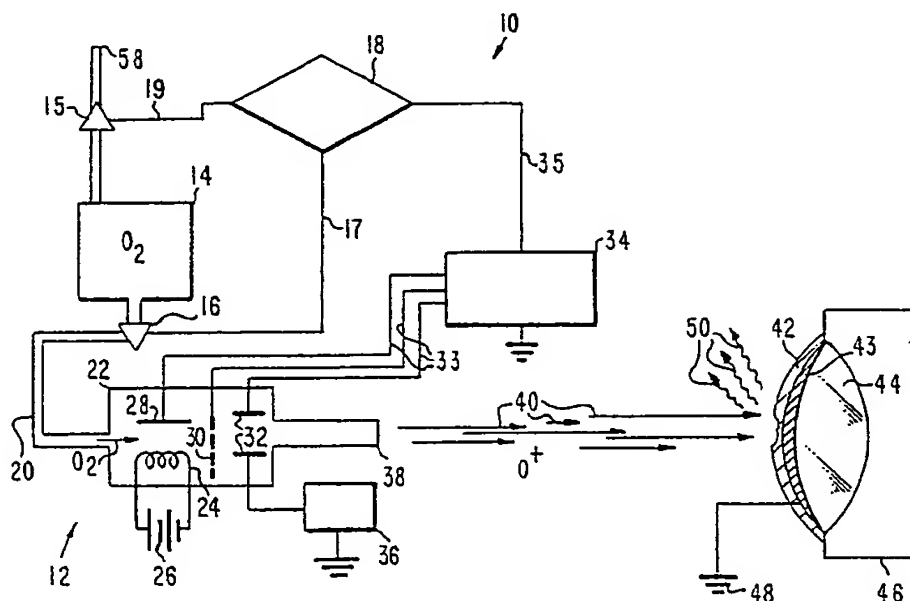




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(54) Title: METHOD AND APPARATUS FOR ATOMIC BEAM IRRADIATION



(57) Abstract

Method and apparatus for automatically and remotely removing unwanted organic films from surfaces of vehicles and satellites in space. A particle beam generator (12) draws molecular oxygen from an on-board supply chamber (14) and develops a stream of positively charged oxygen ions (40). These ions are directed toward a surface or component of a spacecraft such as a solar cell, radiation emission aperture, or sensor objective lens (44) which has been coated by an opacifying, organic contaminant layer (42) that impairs the efficacy of the spacecraft. The ions (40) bombard the contaminant layer (42) and remove it by both kinetic interaction and chemical oxidation. Spacecraft surfaces and components may be restored and renewed to their original operational capabilities through this method of volatilizing debilitating occluding residues which have been hardened by solar radiation away from the spacecraft as harmless gases (50).

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METHOD AND APPARATUS FOR ATOMIC BEAM IRRADIATION

BACKGROUND OF THE INVENTION

1. Field of the Invention.

2 The present invention relates to a system for
automatically removing unwanted films from the surfaces
of spacecraft. More specifically, this invention is
4 concerned with methods and means for removing layers of
organic matter which are tightly bound by the
6 polymerizing action of the sun's ultraviolet radiation
to critically important surfaces of vehicles in space.

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2. Background Information.

2 Once a spacecraft is exposed to the hostile
environment beyond the upper strata of the earth's
4 atmosphere, microscopic substances present in space as
well as particles liberated from the spacecraft itself
6 form occluding layers over sensitive surfaces which
serve as interfaces for the passage of radiation in and
8 out of the craft. These unwanted substances are
attracted to surfaces by electrostatic forces or are
deposited on the exterior of a vehicle after a random
10 collision as the craft moves along its course in space.
After these particulates adhering to the spacecraft are
12 irradiated by the sun's ultraviolet rays, they bond
together and to the radiation interface surfaces on the
14 exterior of the satellite. The sun's energy helps form
long chains of organic molecules called polymers which
16 are difficult to remove from these important sensor and
communication regions of the vehicle.

18 Once a sensor or radiation aperture is covered
with a partially opaque coating, the efficiency and

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2 efficacy of the entire space system is placed in great
jeopardy. The transmission of vital radio, infrared,
4 optical, or laser signals may be impaired or precluded.
The capacity of an orbiting sensor platform which
6 collects, stores, or analyzes radiation from the
earth's surface or atmosphere in order to help
scientists conduct research may be severely diminished.
8 A satellite which depends upon celestial navigation
techniques to remain on course and at the proper
10 attitude can become completely useless if the objective
lens of its star sensor is obscured by a shading scale
12 of space debris.

14 Nearly every craft launched into space suffers
from the inevitable reduction in operational
effectiveness that results from the formation of these
16 contaminant coatings. An increasing number of
scientific, military, and commercial endeavors have
18 begun to reap the benefits of the exploitation of the
regions above our atmosphere. Space-based telescopes
20 have extended the earthbound limits of astronomical
observation. Remote sensing from orbit is the basis of

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2 modern methods of military surveillance and weather
forecasting. Orbital detection systems play a critical
4 role in studies concerning earthquake detection,
agricultural yields, changes in the world's oceans, and
6 exploration for petroleum and other scarce mineral
resources. The utility of virtually all of these
expensive systems is slowly but inescapably attenuated
8 by the gradual build up of these unwelcome veneers.

10 There currently exists no prior methods or devices
known to the inventor which may be employed to
12 automatically clean radiation aperture surfaces by
removing these deleterious organic films from a
spacecraft in orbit. If the particulates clinging to
14 exterior sensors and radiators have never been exposed
to ultraviolet radiation, they are not converted into
16 stubborn, strongly adhesive polymers and may be
dispersed by simple sublimation if the coated substrate
18 surface can be sufficiently heated. Since all external
areas of a space vehicle in orbit are eventually
20 illuminated by the sun, the sublimation of contaminants

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2 by heating is a solution which offers few practical advantages.

4 For space vehicles in low orbits, some cleaning
can occur if critical surfaces are positioned so that
6 they face the direction of motion of the craft. In
this way, traces of atmospheric oxygen which are
8 present sixty to one hundred miles up may impinge upon
the organic films and eradicate them via oxidation
10 reactions. This technique is only marginally effective
and is limited to vehicles like the space shuttle which
12 are constrained to operate within a very narrow range
of low altitudes. The vast majority of craft which
14 require sensor and power surface cleaning
circumnavigate the world in far higher orbits,
including geosynchronous satellites which circle the
16 globe over twenty three thousand miles above the
earth's surface.

18 In terrestrial environments, similar organic
materials may be dispersed using special lamps under

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laboratory conditions. Atmospheric oxygen can be
2 converted to its allotropic counterpart, ozone, and
atomic oxygen by stimulation with an ultraviolet lamp.

4 The combined effect of the interaction of these gases
with the polymerized layers and the ultraviolet energy
6 is the elimination of a few of the uppermost strata of
contaminants. The great bulk of the organic coating is
8 not susceptible to this method of ultraviolet-ozone
treatment, since many layers are simply re-polymerized
10 by the additional radiation.

High energy beams can be used to bombard surfaces
12 and disband occluding films through kinetic
interactions, but they concomitantly damage and destroy
14 the sensitive surfaces which they are intended to
restore. These techniques solve the problem by brute
16 force, and are not selective enough to use on
spaceborne surfaces which are often enclosed by
18 delicate, protective optical coatings.

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None of the methods or devices described above provides an effective solution to the problem of the degradation of spacecraft by organic film obscuration of their vital radiation apertures. An effective solution to this problem would satisfy a long felt need experienced by the aerospace community for over twenty-five years. A truly practical and reliable means for removing undesirable films would represent a major advancement in space technology that would enhance the utility of nearly all future space systems and magnify the opportunities for scientific, military, and commercial enterprise in space. Such a device would ideally be suited to operate in cooperation with a wide variety of space systems and to perform cleaning tasks reliably for a myriad of critical satellite components without harming the underlying hardware.

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SUMMARY OF THE INVENTION

The present invention provides an efficacious, practical, cost-effective, and straightforward solution to the problem of organic film obscuration of vital spaceborne radiation interface surfaces. This invention utilizes an on-board supply of a cleaning reagent capable of being formed into a stream depolymerizing particles. These particles are aimed at a target surface bearing an unwanted coating which has been tightly bonded to the spacecraft by the action of the sun's ultraviolet rays. This molecular, atomic, ionic, or excited plasma beam is generated within a specific range of beam energy so that the target surface is not damaged by excessive kinetic interactions. The cleaning reagent particles interact chemically with the organic film on the target, which is held at a neutral electrical potential, in an oxidation reaction. The reactants are then transported away from the spacecraft as liberated, volatile gases. The cleaning reagent may alternatively be deployed from a chamber in the spacecraft as a molecular gas in the vicinity of the target during a period of intense solar

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activity. Positive ions formed after the release of
the molecular gas are then accelerated back to the
spacecraft, which has accumulated a net negative charge
as a consequence of the solar disturbance, which
occurs, on average, about fifteen percent of any given
interval in orbit. The returning stream of ions
accomplishes the same oxidation reaction with the same
result.

It is, therefore, an object of the present
invention to provide an effective means of solving the
problem of the degradation of radiation collection and
exchange surfaces as well as other components of
spacecraft which might suffer from the formation of
opacifying strata.

It is a further object of this invention to
automatically restore and renew lenses, sensors, laser
and radar apertures, windows, reflectors, solar cells,
thermal control surfaces, radiation measurement
devices, mirrors, telescopes, thermal imaging, scanning
and staring arrays, detectors, indicator lamps, and
illuminating equipment to their original, unblemished

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condition. Other internal and external components in
orbit such as transponders, antennas, actuators,
valves, nozzles, rocket parts, docking assemblies,
robotic arms, housings, and cryogenic devices may also
be refitted with equal success. Power generating cells
impaired by nontransmissive, contaminant coatings can
be rejuvenated by applying the method and apparatus of
the present invention. This means that the life of
enormously expensive communications, military, and
scientific satellites can be greatly extended by
insuring that their means of generating electricity is
not compromised by the devitrification of their light
gathering surfaces.

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Yet another object of the invention is to supply a solution to the problem of satellite maintenance which is compatible with a wide variety of designs and space system missions. The present invention may be constructed as a rugged, compact, and reliable subsystem that could easily be integrated into nearly any spacecraft design.

Another object of the invention is to achieve the desirable result of spacecraft cleaning without the added weight or complexity of a particle beam apparatus by exploiting the action of solar storms.

Still another object of the present invention is to clean space vehicles and other orbiting apparatus without impairing sensitive surfaces and destroying special coatings which protect space optics and external surfaces.

Another object of the invention is to provide spacecraft designers with the freedom to plan and build satellites that can be periodically restored using the methods and apparatus described in detail below. The

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2 ability to return orbiting components such as second
surface, quartz/silver mirrors which are used for
4 thermal control to their beginning-of-life performance
capability would have a substantial beneficial impact
on spacecraft design, since it would reduce weight
6 requirements and minimize system constraints.

8 An appreciation of other aims and objects of the
present invention and a more complete and comprehensive
understanding of the this invention may be achieved by
10 studying the following description of a preferred
embodiment and by referring to the accompanying
12 drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic diagram of the present invention showing apparatus for generating a beam of oxygen ions or excited plasma which is directed at an optical surface bearing a contaminant layer that is volatilized by a chemical reaction.

FIG. 2 is a perspective view of a satellite exposed to the energy of a solar storm which presents an opportunity to clean the spacecraft surfaces by deploying molecular oxygen and allowing positive oxygen ions formed by the solar disturbance to accelerate back toward the negatively charged spacecraft under the influence of electrostatic forces. This alternative method obviates the need for the beam generating apparatus shown in FIG. 1.

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DESCRIPTION OF A PREFERRED EMBODIMENT

Referring to FIG. 1, apparatus for atomic beam irradiation 10 is shown including a particle beam generator 12 which is supplied with molecular oxygen from supply 14 that is controlled by a valve 16. A control unit 18 coordinates the flow of oxygen to the beam generator 12 by sending an electrical signal over cable 17 to valve 16, which is opened and closed electrically. Oxygen gas flows from supply 14 into the evacuated acceleration chamber 22 of the particle beam generator 12 through conduit 20. A filament 24 heated by passing current through it from power supply 26 initiates a thermionic process that liberates electrons which accelerate toward a plate 28 held at a high electrical potential. The electrons that boil off the filament 24 and migrate toward plate 28 collide with the oxygen dimers and form oxygen ions. Various charged surfaces in the path of the oxygen ions such as control grid 30 are employed to attract and accelerate the positively charged oxygen ions 40 across the generator chamber 22 and out beam nozzle 38.

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The oxygen ions 40 are directed at a target comprising a contaminant organic coating, which will be referred to as an episubstrate layer 42, and a radiation aperture surface. This surface below the episubstrate 42 is depicted in FIG. 1 as a lens substrate 44 mounted on a portion of a spacecraft schematically illustrated as 46. Lens 44 is electrically grounded in order to obtain the full effect of the positively charged ions 40 which bombard the unwanted organic layer 42 without damaging the optical coating 43 which protects lens 44. When the ions 40 impinge upon layer 42, an oxidation reaction occurs and the organic materials in layer 42 break down, combine with the oxygen 40, and are dispersed as volatile gases 50 away from the spacecraft 46. The compounds formed by this chemical interaction usually comprise carbon monoxide, ammonia, methane, and water. The beam generator 12 can be mounted on a spacecraft so that it is permanently aimed at a critical radiation aperture surface such as lens 44, or may be adapted to move by remote control on a hinge or gimbal in order to enhance its range and clean more than one fixed area of a spacecraft.

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FIG. 2 reveals an alternative embodiment of the present invention which avoids the use of the beam generator 12 shown in FIG. 1. A satellite 52 includes a chamber of oxygen 14 connected by a valve 15 operated by electrical signals dispatched over cable 19 from control unit 18 (shown in FIG.1). The chamber is connected to oxygen jet 58. During a period of intense solar activity, the satellite is bombarded with photons 54 which impose a negative charge on its hull (shown by negative signs 56). When molecular oxygen is released through valve 15 to jet 58, the same solar radiation ionizes a significant portion of the oxygen dimers released in ambient space and creates both positively and negatively charged oxygen ions 60 and 62 which move away from satellite 52. Due to the Debye Effect, a negative charge 56 is imposed on the craft's hull. The positive ions 60 are electrostatically attracted and accelerated back toward the spacecraft. As they collide with the satellite's exterior, they mimic the technique employed by the beam generator 12 described above and illustrated schematically in FIG. 1. This technique may be performed by commanding the control unit 18 to open valve 15 via radio signal from

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personnel on the earth when they have detected a solar storm. Alternatively, a sensor (not shown) coupled to control unit 18 may be installed permanently on the spacecraft 52 to monitor solar radiation 54 and perform the cleaning operation automatically when a threshold level of radiation is detected.

Although oxygen is the preferred cleaning agent, any member of the halogen family will perform the film removal task. Any beam of particles which will remove organic films by a chemical reaction which disperses the unwanted patina from surfaces in a low pressure environment is suitable as a cleaning agent for this invention. Although the inventor currently expects the best mode of the invention to require oxygen ions, any molecules, atoms, ions, sub-atomic particles, photons, or plasma that are capable of implementing the essential idea embodied by the present innovative methods and apparatus may be employed.

Similarly, although particles exhibiting a broad range of energies may be selected to practice the invention, each individual application may call for a

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specific energy range in order to avoid initiating a sputtering reaction that would damage the substrate beneath the unwanted contaminant layer. Recently performed laboratory tests suggest that the best spectrum of beam energy for this task is one to ten electron volts (eV) when oxygen is utilized. Some of the cleaning action of the invention is accomplished by the kinetic interaction of the beam and the film. If a particular film is known to be susceptible to dispersal by selective collisions with a particle stream having a precisely controlled energy level, that film may be abraded from a surface without the necessity of inducing a chemical interaction.

As described in detail above, the particles may be conveyed to the target using any instrumentality which will create the opportunity for the desired physical or chemical reaction. Although the preferred embodiment incorporates an ion gun that develops a cleaning agent flux by thermoionically cleaving molecular oxygen supplied from an on-board supply, any means for realizing the deployment of particles or energy fields that would bring the inventor's concept to fruition

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could be successfully exploited. Ion beams may be
2 generated using well-known electron gun techniques or
may be formed using less conventional microwave or
4 radio frequency excitation circuitry which create
plasma jets. A laser beam could be employed to
6 selectively remove unwanted films by bombarding
surfaces with photons bearing precise quantities of
8 energy capable of liberating contaminants kinetically.

The invention need not be circumscribed by the
10 constraints of a limited, exhaustible supply of oxygen
or other cleaning agent. Gathering means mounted on a
12 spacecraft may be adapted to work in concert with one
of the embodiments explained above which could collect
14 suitable particles from ambient space as a craft plies
its course. These collected particles could be stored
16 for automatic cleaning at regular intervals or could be
expended on demand.

18 The beam generating means may be activated by
radio commands from a ground control station on earth,
20 by astronauts in a nearby space vehicle, or may be
programmed using circuitry well known to those skilled

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in the electronics arts to clean sensitive surfaces periodically as regularly scheduled maintenance. The invention may also be adapted to operate in response to signals from a sensor which is mounted on or in the spacecraft to observe the build up of contaminant layers on crucial regions or components of the craft. A photoconductive sensor may be positioned to measure the degree of scattering or absorption of a laser beam from a tiny semiconductor laser installed adjacent to a solar cell or objective lens of a detector array. This information could comprise the input to a microprocessor which could, in turn, instruct the beam generator or other cleaning agent deployment means when to commence operation.

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2 The methods and apparatus described in this
application are not limited to cleaning surfaces on the
exteriors of spacecraft. Although the inventor
4 presently expects that the primary use of this
invention will be to clean optics, sensors, and solar
6 cells on the outside of the spacecraft which may be
generically referred to as radiation exchange
8 apertures, interior components of satellites can also
suffer from the formation of unwanted residue layers.
10 Cryogenic cooling systems within a spacecraft which
enable radiation detectors to perform complex thermal
12 imaging operations from orbit may also be cleaned and
refurbished using these methods and apparatus. Any
14 terrestrial environment which calls for the same
contaminant film removal objectives can benefit from
16 the application of the methods and apparatus of the
present invention. Manufacturing processes which rely
18 upon the fabrication or modification of substances or
devices in substantially evacuated chambers may benefit
20 from the opportunities presented by the important
invention claimed in this patent application.

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Although the present invention has been described
in detail with reference to a particular preferred
embodiment, persons possessing ordinary skill in the
art to which this invention pertains will appreciate
that various modifications and enhancements may be made
without departing from the spirit and scope of the
invention.

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CLAIMS

What is claimed is:

1 1. A method for irradiating a target in a
2 substantially low pressure environment with a plurality
3 of particles including the steps of:

4 conveying said plurality of particles from a
5 particle supply toward said target;

6 bombarding said target with said particles in
7 order to cause an interaction between said particles
8 and said target; and subsequently

9 removing portions of said target as a result
10 of said interaction with said particles.

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1 2. A method for irradiating a target in a
2 substantial vacuum using a particle beam including the
3 steps of:

4 transporting a plurality of particles from a
5 particle supply to a particle beam means;

6 directing said particles from said particle
7 beam means toward said target, said target including a
8 substrate and a proximal episubstrate layer;

9 inducing an interaction among said particles
10 and said episubstrate layer; and

11 dissociating a substantial portion of said
12 episubstrate layer from said substrate.

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1 3. A method according to Claim 2 in which:

2 said interaction among said particles and
3 said episubstrate layer is a chemical interaction in
4 which constituents of said episubstrate layer combine
5 with derivatives of said particles and are subsequently
6 liberated from said substrate.

1 4. A method according to Claim 2 in which:

2 said interaction among said particles and
3 said episubstrate layer is a physical interaction in
4 which constituents of said episubstrate layer are
5 kinetically liberated from said substrate by particles
6 having preselected energy levels.

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5. A method for cleaning contaminant organic films from surfaces of objects in space including the steps of:

impinging a cleaning agent upon a surface bearing a contiguous film of organic contaminants;

liberating said contaminants by volatilizing them in oxidation reactions with said cleaning agent; and

substantially eliminating said film without
damaging said surface.

6. A method according to Claim 1 in which:
said particles are molecular particles.

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7. A method according to Claim 1 in which:
said particles are atomic particles.
8. A method according to Claim 1 in which:
said particles are smaller than a hydrogen
atom.
9. A method according to Claim 1 in which:
said particles are ions.
10. A method according to Claim 1 in which:
said particles are oxygen molecules.
11. A method according to Claim 1 in which:
said particles are halogen molecules.

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12. A method according to Claim 1 in which:
said particles form a stream of excited
plasma.
13. A method according to Claim 1 in which:
said particles have an energy from 1 to 10
electron volts.

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1 14. A method for restoring the effectiveness and
2 prolonging the life of satellites and space vehicles by
3 renewing the efficiency of their solar cells including
4 the steps of:

5 rendezvousing in space with a craft having
6 solar cells that collect sunlight for conversion into
7 electricity;

8 shooting a cleaning agent from a particle
9 beam means at the faces of said solar cells; and

10 removing unwanted, opacifying organic
11 contaminant films covering said solar cells in order to
12 restore their original full capacity to generate power.

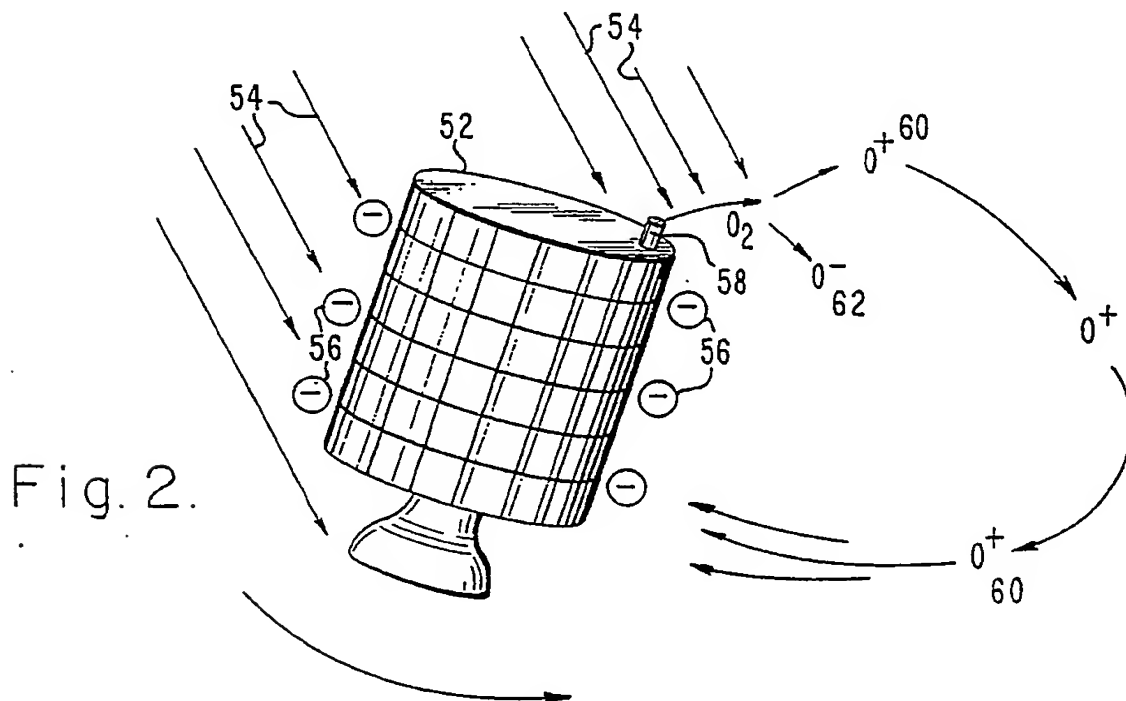
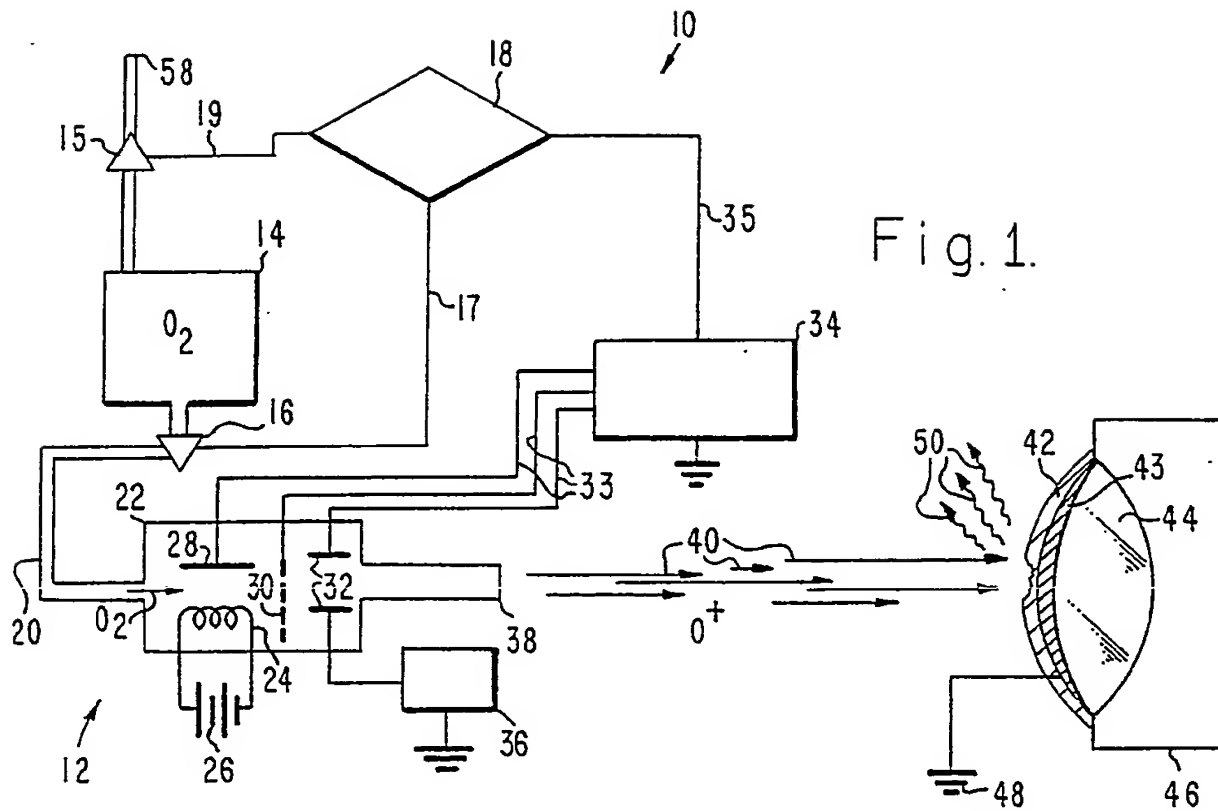
-30-

1 15. A method according to Claim 5 in which:

2 said cleaning agent which impinges upon said
3 surface bearing a contiguous film of organic
4 contaminants is deployed by

5 releasing said cleaning agent into ambient
6 space from an on-board supply during a period of solar
7 instability in order to ionize a portion of said
8 cleaning agent and

9 attracting and accelerating said released
10 cleaning agent back toward said surface by
11 electrostatic forces resulting from said solar
12 instability.



INTERNATIONAL SEARCH REPORT

International Application No PCT/US 86/01995

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC ⁴ : B 08 B 7/00; B 64 G 1/00		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
IPC ⁴	B 08 B; B 64 G; G 02 B	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category ¹⁰	Citation of Document, ¹¹ with Indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	Applied Optics, volume 10, no. 3, March 1971, (New York, US), R.B. Gillette: "Proton-induced contaminant film effects on ultraviolet reflecting mirrors", see pages 545-551	1-4, 6-11 8 5, 13
Y A	--	
X	FR, A, 2368308 (KERNFORSCHUNGSANLAGE JULICH GmbH) 19 May 1978 see pages 2, 5, 6; figure	1-4, 6, 7, 9, 10, 12 13
A	--	
X	Journal of Spacecraft and Rockets, volume 7, no. 3, March 1970, (New York, US), W.C. Gibson: "A system for removing contaminants from spacecraft optical systems", see pages 353-354	5 1, 2, 14, 15
A	--	
. / .		
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the International filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the International filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"A" document member of the same patent family</p> </div> </div>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
8th January 1987	03 APR 1987	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	M. VAN MOL	

FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	US, A, 3233137 (ANDERSON) 1 February 1966 see column 1, lines 1-17; figure 2	8
A	EP, A, 0042053 (PETVAI) 23 December 1981	

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE ¹

This International search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claim numbers because they relate to parts of the International application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claim numbers because they are dependent claims and are not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☒ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING ²

This International Searching Authority found multiple inventions in this International application as follows:

Claims 1-4, 6-13: Cleaning by means of irradiating with a plurality of particles.

Claim 5: Cleaning by means of impinging with a cleaning agent.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the International application.

2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the International application for which fees were paid, specifically claims:

3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

☐ The additional search fees were accompanied by applicant's protest.

☒ No protest accompanied the payment of additional search fees.

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON

INTERNATIONAL APPLICATION NO. PCT/US 86/01995 (SA 14709)

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 11/03/87

The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
FR-A- 2368308	19/05/78	DE-A, B 2647088	20/04/78
		JP-A- 53051142	10/05/78
		GB-A- 1592864	08/07/81
		US-A- 4452642	05/06/84
US-A- 3233137		GB-A- 994911	
		GB-A- 1008363	
EP-A- 0042053	23/12/81	US-A- 4278493	14/07/81

For more details about this annex :
see Official Journal of the European Patent Office, No. 12/82